## INTERNATIONAL SEARCH REPORT

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B65D79/00 B65D17/50

According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 7-B65D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

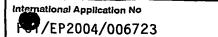
Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

#### EPO-Internal

C. DOCUM	ENTS CONSIDERED TO BE RELEVANT	
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 03/006329 A (BALL MELVILLE DOUGLAS; ALCAN INT LTD (CA); HAMSTRA PETER (CA); MOU) 23 January 2003 (2003-01-23) page 27, line 1 - page 29, line 3; figures 2A,2B,3,4,13	1-8
Α	US 3 160 302 A (CHAPLIN GEORGE F) 8 December 1964 (1964-12-08) column 2, line 19 - column 3, line 27; figures 1-4	1-8
А	GB 454 429 A (ROMAN BLACE BUKOLT) 29 September 1936 (1936-09-29) page 1, line 58 - page 2, line 75; figures 1-3	1-8

Further documents are listed in the continuation of box C.	X Patent family members are listed in annex.
Special categories of cited documents:  "A" document defining the general state of the art which is not considered to be of particular relevance  "E" earlier document but published on or after the international filling date  "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  "O" document referring to an oral disclosure, use, exhibition or other means  "P" document published prior to the international filling date but later than the priority date claimed	<ul> <li>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</li> <li>"X" document of particular relevance; the claimed Invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</li> <li>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</li> <li>"&amp;" document member of the same patent family</li> </ul>
Date of the actual completion of the international search  6 October 2004	Date of mailing of the international search report  15/10/2004
Name and mailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL - 2280 HV Rijswijk  Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  Fax: (+31-70) 340-3016	Authorized officer  Lendfers, P

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	ation) DOCUMENTS CONSIDERED TO BE RELEVANT			
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A	US 5 804 237 A (SLOCUM RAY G ET AL) 8 September 1998 (1998-09-08) column 4, line 12 - column 7, line 4; figures 2B,2C,2D	1-8		
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information on patent family members

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